



The Alsa Corporation

**SSC-1300
2.1 VOC Urethane
Clearcoat / Hardener**

Product Number

SSC-1300

Description

Polyurethane Clearcoat

Hardeners

SSCH-1300

Description

Normal Hardener

Description

SS-1300 is a acrylic urethane clearcoat with a sprayable VOC of 2.1 lbs/gal (using EPA test methods 24).

Mixing Ratio (4:1)

Mix 4 parts SSC-1300 to 1 part SSCH-1300

Application

Apply 2-3 wet coats at 25 psi allowing 10-15 minute flash between coats. Keep spray gun 6-10 inches away from the substrate to avoid problems associated with air entrapment.

Dry times at 77° F

Dust Free in 20 minutes

Tack Free in 30 minutes

Force Drying

Flash time @ 77° F 15 Minutes

Bake Time @140°F 45 Minutes

Allow 1-2 hours before wet sanding and buffing.