



The Alsa Corporation

Product Number

GHC-1k

Description

Mid-coat

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GHC-1K is a low solids Metal like Mid-coat Designed to look like real metal.

Intended Use

1-Component-Lacquer for spraying on plastics and on automotive pieces.

Color

Silver

SURFACE PREPERATION

Wash area thoroughly with soap and water to remove contaminates that solvent based cleaners cannot remove effectively, Degrease, Clean with antistakum MS540000 or other pretreatment. Parts should be blown-off with ionized air immediately before spraying.

Clean repair area with Wax and Grease Remover For maximum adhesion, treat bare metal with a quality metal conditioning system or prime with AEP- 3027 Epoxy Primer, ASEP-332 Self Etching Wash Primer.

Fill imperfections with APS -2712 Primer Surfacer. Final sand surface wet or dry with 600 grit paper or finer before applying basecoat.

Mixing Ratio

Ready to Spray

Working Viscosity: 12 s/Din53211 cup: 4mm

Pot life: * h (in dependence of room temperature)

Application

Method: Spray

Film thickness: 1-2 μ

Dry times: 77° F

Drying Conditions: 0.3 minutes

Dry at ambient temperatures ** C

When the drying temperature falls below +15° C, it can cause standstill or slowing from the hardening process.

Consumption (Theoretical): 5m²/kg at 1 μ film thickness

Apply as many light coats as needed to achieve desired effect.

Dust Free Immediately

Tack Free Immediately

Apply Clear after 30 minutes

Storage stability

At room temperature and not in the original container for up to 12 months. Stir well before use.

Density at 20° C: 0.878 g/ml

Solids content: *%

Flash point: >21 C

Viscosity at 20° C on delivery: 12 s (DIN 53 211) Din cup: 2mm

Substrate: Powder coating T0706

Hazards identification: Appropriate as far as the ordinance of dangerous material.

Irritant

Danger Classification: AI (VbF)

Juridical remarks:

The information in this technical Data Sheet (TDS) is base on the present state of our knowledge at the above specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. All users of this product are reminded that the information contained in this TDS does not dispense them from the duty to make an assessment of the workspace risk under the HSWA (Health and Safety at Work act), COSSH (Control of Substances Hazardous to Health Regulations) and to fulfill the demand laid down in the local rules and legislation. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.