



The Alsa Corporation

The Worlds Most Exotic Finishes

Stylin Basecoat

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Urethane Midcoat

Product Number

ASB

Description

Urethane Midcoat

Reducer

AMR-2712

Description

Medium Urethane
Reducer

Description

Stylin Basecoat is a medium solids color shifting Midcoat designed to shift between colors..

SURFACE PREPERATION

1. Wash area thoroughly with soap and water to remove contaminates that solvent based cleaners cannot remove effectively.
2. Clean repair area with Wax and Grease Remover For maximum adhesion, treat bare metal with a quality metal conditioning system or prime with AEP-3027 Epoxy Primer, ASEP-332 Self Etching Wash Primer.
3. Fill imperfections with APS -2712 primer surfacer. Final sand surface wet or dry with 600 grit paper or finer before applying basecoat.

Mixing Ratio (1:1)

Mix 1 part ASB to 1 part AMR-2712.

Application

1. Apply Alsa Stylin Basecoat over Primer
Apply 2-3 medium-wet coats at 25 psi allowing 10-15 minute flash between coats.

Dry times at 77° F

Dust Free in 5 minutes

Tack Free in 10 minutes

Force Drying

Flash time @ 77° F 5 Minutes

Bake Time @140°F 10 Minutes

Allow 15-30 minutes before applying any Alsa Clear of your choice