



# The Alsa Corporation

The Worlds Most Exotic Finishes



Hawaiian Hues are medium solid basecoats. Though designed as a basecoat they work equally well for graphic work and even airbrushing. These vibrant basecoats provide excellent coverage and fast dry times. Hawaiian Hues was designed by a custom painter with the custom painter in mind.

## Benefits

Less overall material usage

## Compatible surfaces

Any of Alsa's surface primers (list numbers).

Clean, sanded OEM finishes.

AMR-2712 Fast, Medium or Slow Urethane reducer depending on conditions.

ALL of Alsa's basecoat products including Base Pearls, Hawaiian Hues, Stylin Basecoats etc.

## Required Products

AMR-2712 Fast, Medium or Slow Urethane reducer depending on conditions.

## Surface Preparation

Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot effectively remove.

Clean prepared area with Wax and Grease remover. For maximum adhesion treat all bare metal with a quality metal conditioning system or prime with AEP-3027 Epoxy Primer, ASEP-332 Self Etching Wash Primer.

Fill any imperfections with APS-2712 Primer Surfacer. Final sand the surface wet or dry with 600 grit sandpaper or finer before applying basecoat.

Mix 1 part Hawaiian Hues Basecoat with 1 equal part AMR-2712.

## Mixing Ratio

Mix 1 part Hawaiian Hues Basecoat with 1 equal part AMR-2712 (1:1).

## Application

Apply 2-3 medium/wet coats at 25 psi allowing 10-15 minutes flash time between coats.

## Dry Times at 77F

Dust free in 5 minutes

Tack free in 10 minutes

## Force Drying

Flash time @ 77F.....5 Minutes

Bake time @ 140F.....10 Minutes

Allow 15-30 minutes before applying the Alsa topcoat of your choice.